

Source: Prestolite Electric Leece Neville Heavy Duty Systems
Bulletin No: TSL-0005 **Date:** July 11, 2022
Models: M125R M128R starters
Subject: Replacement of M125R starters with M128R starters



techservice@prestolite.com

To: All Prestolite Leece Neville customers and Prestolite personnel.

This letter is to inform you of two newly released M128R starters.
 These starters can be used to replace all M125R 24V starter that will be discontinued.

Flanges and IMS relays may require rotation to replicate / replace various older M125R starters.

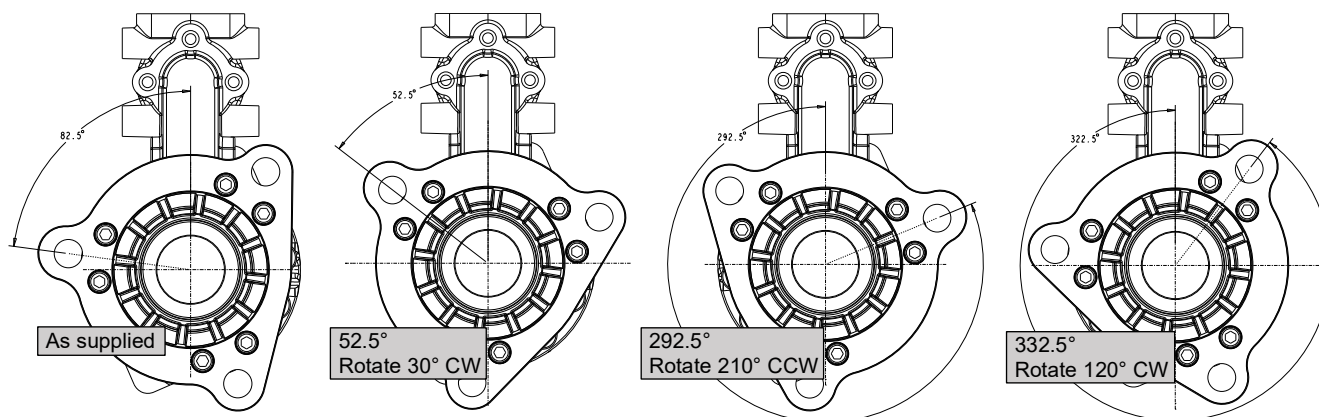
See below available flange and relay positions along with replacement matrix on page 3.

See TSB-1175 for M128 flange and IMS rotation instructions.
 See TSB-1208 for M128 jump start cover install and removal instructions.

M128R part numbers released:

M128R3815SE Sales: M128715
 M128R3817SE Sales: M128717

M128R3815SE M128715



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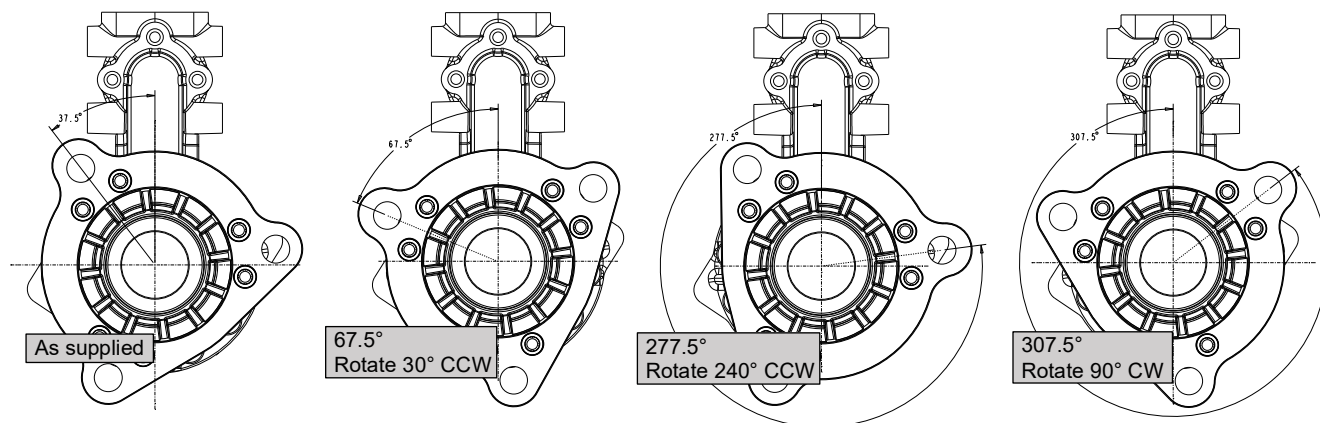
Technical Service: techservice@prestolite.com



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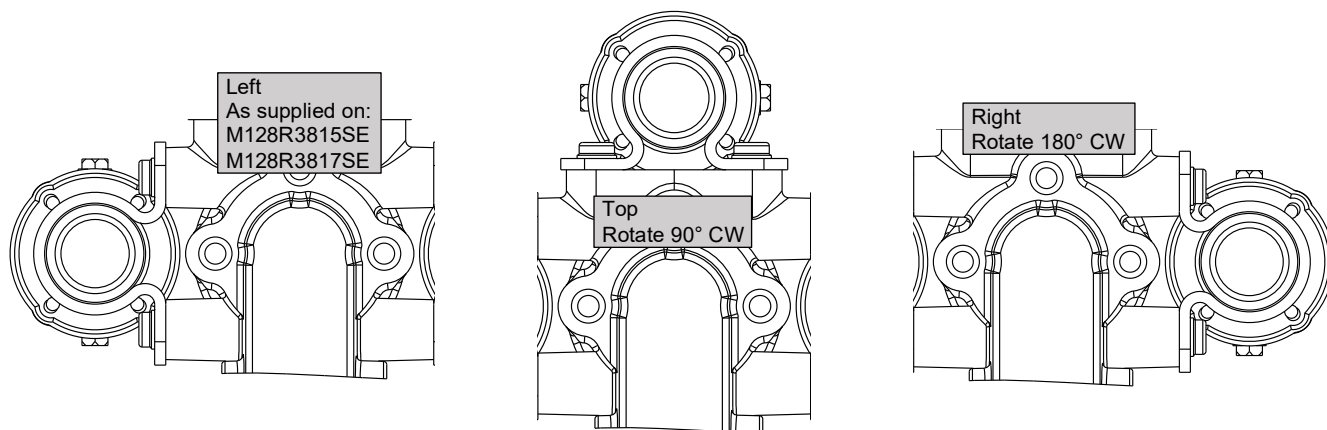
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M128R3817SE M128717



CONTROL RELAY (IMS) POSITION

The control relay (IMS) can be relocated as required on left, top or right side of the starter (viewed from pinion end). This does not affect product warranty. Refer to TSB-1175 for relocation procedure.



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M125R REPLACEMENT TABLE

M125R PART NUMBER	FLANGE ANGLE / RELAY POS'n	REPLACEMENT STARTER	FLANGE ANGLE / RELAY POS'n	COMMENTS
M125R3001SEP Sales# M125701	82.5 / L90	M128R3815SE M128715	82.5 / L90	Drop in replacement.
M125R3003SEP Sales# M125703	82.5 / L90	M128R3613SE M128713	75 / L90	Drop in replacement.
M125R3004SEP 3972701	82.5 / R75	M128R3815SE M128715	82.5 / L90	Flange and IMS rotation required. See TSB-1175. If required use jump start cover P00223. See TSB-1208.
M125R3014SEP Cust# 2874672	67.5 / R15	M128R3817SE M128717	37.5 / L90	Flange and IMS rotation required. See TSB-1175. If required use jump start cover P00223. See TSB-1208.
M125R3016SEP Cust# 2874666	277.5 / R75	M128R3817SE M128717	37.5 / L90	Flange and IMS rotation required. See TSB-1175. If required use jump start cover P00223. See TSB-1208.
M125R3019SEP Cust# 2874669	322.5 / R75	M128R3815SE M128715	82.5 / L90	Flange and IMS rotation required. See TSB-1175. If required use jump start cover P00223. See TSB-1208.
M125R3020SEP Cust# 3644285	330 / R90	M128R3815SE M128715	82.5 / L90	Flange and IMS rotation required. See TSB-1175. If required use jump start cover P00223. See TSB-1208.
M125R3021SEP Cust# 3644286	52.5 / L90	M128R3815SE M128715	82.5 / L90	Flange rotation required. See TSB-1175. If required use jump start cover P00223. See TSB-1208.
M125R3029SEP Cust# 4371673	307.5 / R75	M128R3817SE M128717	37.5 / L90	Flange and IMS rotation required. See TSB-1175. If required use jump start cover P00223. See TSB-1208.
M125R3030SE	52.5 / L90	M128R3815SE M128715	82.5 / L90	Flange rotation required. See TSB-1175. If required use jump start cover P00223. See TSB-1208.
M125R3031SE Sales# M125731	82.5 / L90	M128R3815SE M128715	82.5 / L90	Drop in replacement.
M125R3037SEP Cust# 3647163	52.5 / R45	M128R3815SE M128715	82.5 / L90	Flange and IMS rotation required. See TSB-1175.
M125R3038SEP Cust# 3647164	82.5 / L45	M128R3815SE M128715	82.5 / L90	May require rotation of IMS relay. See TSB-1175.
M125R3039SEP Cust# 3647165	326.5 / R75	M128R3815SE M128715	82.5 / L90	Flange and IMS rotation required. See TSB-1175.
M125R3040SEP Cust# 3647166	326.5 / R45	M128R3815SE M128715	82.5 / L90	Flange rotation required. See TSB-1175. May require rotation of IMS relay.
M125R3042SE Cust# 4334008	52.5 / R15	M128R3815SE M128715	82.5 / L90	Flange and IMS rotation required. See TSB-1175. If required use jump start cover P00223. See TSB-1208.
M125R3047SEP Cust# 3690807	67.5 / R15	M128R3817SE M128717	37.5 / L90	Flange and IMS rotation required. See TSB-1175. If required use jump start cover P00223. See TSB-1208.
M125R3048SEP Cust# 3690808	277.5 / R75	M128R3817SE M128717	37.5 / L90	Flange and IMS rotation required. See TSB-1175. If required use jump start cover P00223. See TSB-1208.
M125R3049SEP Cust# 3690809	322.5 / R75	M128R3815SE M128715	82.5 / L90	Flange and IMS rotation required. See TSB-1175. If required use jump start cover P00223. See TSB-1208.
M125R3050SE Cust# 4334072	82.5 / L90	M128R3815SE M128715	82.5 / L90	Flange rotation required. See TSB-1175. May require rotation of IMS relay.
M125R3051SE Cust# 4334071	307.5 / R75	M128R3817SE M128717	37.5 / L90	Flange and IMS rotation required. See TSB-1175. If required use jump start cover P00223. See TSB-1208.

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